: MOUNTING BRACKET

User:

Thursday, 27/11/2008 2:23:28 PM

Julie Dawson

## **Process Sheet**

Customer

Prsht Rev.

: CU-DAR001 Dart Helicopters Services

Job Number

**Estimate Number** 

: 43800 : 10604

P.O. Number

This Issue

: 27/11/2008

: NC

First Issue

: // : 40895

Туре

S.O. No. :

: SMALL /MED FAB

SM

**Drawing Number Project Number** 

**Drawing Name** 

Part Number

**Drawing Revision** 

Material

**Due Date** : 15/12/2008

: D2581

: N/A

: A1

: D2581 REV A1

Qty:

50 Um:

Each

Checked & Approved By

Comment

Written By

**Previous Run** 

: Est. D 01.07.17

Added info to step 2

Additional Product

Job Number:



Seq. #:

**Machine Or Operation:** 

Description: 304/316 0.125 Sheet

1.0

M304S11GA

Comment: Qty.: 0.0196 sf(s)/Unit

Total:

0.9818 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: 109

8-12-

2.0

WATER JET

FLOW WATER JET



1-Cut as per Dwg D2581

Dwg Rev: Al Prog Rev: A

B8-12-1

INSPECT PARTS AS THEY COME OFF MACHINE

2-Deburr if necessary

3.0

QC2



B8-12-1



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



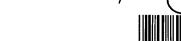
Comment: SECOND CHECK

5.0

BRAKE NC



NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

## **Dart Aerospace Ltd**

W/O:		!	WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	I	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			11. 20. 11. 11. 11. 11. 11. 11. 11. 11. 11. 1	, , ,							
Part No		PAR #:	Fault Category:	NCR:	Yes	No <b>DQ</b>	A:	Date: _			
	Resoluti	on:	Disposition:	QA: N	VC C	losed:		Date: _			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
	T	Description of NC		Verification	Approval	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto	
				,					
						!			

NOTE: Date & initial all entries

Thursday, 27/11/2008 2:23:29 PM Date: User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: MOUNTING BRACKET** Job Number: 43800 Part Number: D2581 Job Number: Seq. #: **Machine Or Operation:** Description: 6.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1

Identify and Stock Location:\_\_\_\_

8.0 QC21

FINAL INSPECTION/W/O RELEASE

08/12/18 \$

counter

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-MF 08-12-

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANG	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			ı					
					•			
			! !					
Part No	:	PAR #: Fault Category:	NC	R: Yes	No <b>DQ</b>	<b>4:</b>	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC		Corrective Action Section B		Verification	Ammununi	A			
	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
				•							
				•							
								3			
				· · · · · · · · · · · · · · · · · · ·							

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 113800	
Description: Mounting Bracket	Part Number: D2581	
Inspection Dwg: D2581 Rev: A1	Page 1 o	f 1

## FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	cle	_ Proto	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.328	+0.006/-0.001	,330	K			
Ø0.191	+0.005/-0.001	.194	K.			
0.750	+/-0.010	,758	*			
3.596	+/-0.010	3,600	×			
2.846	+/-0.010	2.845	<b>%</b>			
1.995	+/-0.010	1,995	*			
R0.250	+/-0.010	.960	×			
				1		

Measured by:	B	Audited by:		Prototype Approval: N/A		
Date:	8-17-1	Date:	08/12/02	Date:	N/A	

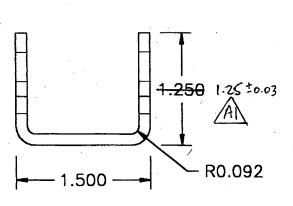
Re	v Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM A	
			······································	<del>/~/</del>

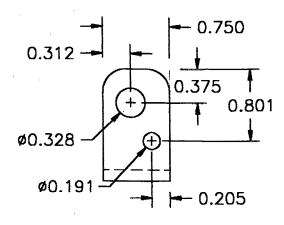


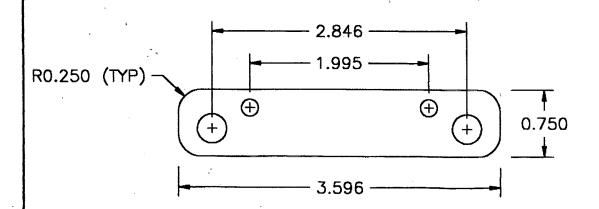


	design Mike M	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.	
	CHECKED	APPROVED	DRAWING NO.	REV. A
	BW	MM	D2581	SHEET 1 OF 1
1	DATE		TITLE	SCALE
	96.06.27		MOUNTING BRACKET	1;1
	AI # CP	04.05.14	CHANGE TOWNANCE ON 1.25	DIMENSION

RELEASED







MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER